



Material - BS 3100 Grade B1

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - BS 3100 Grade B1 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	0.200 - 0.600		
Manganese	Mn %	0.400 - 1.000		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	0.300 max.		
Molybdenum	Mo %	0.450 - 0.650		
Nickel	Ni %	0.400 max.		
Copper	Cu %	0.300 max.		
Other	Ot %	0.800 max.		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 460 min. Yield Strength in Mpa 260 min. Elongation in % 18 min. Reduction of Area in % - Hardness in BHN - Impact in Joule 20 J @ RT	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A5	BS	British	Casting
A6	BS	British	Casting
1527	SAE	USA	Casting
1527	AISI	USA	Bar
A 830 1527	ASTM	USA	Casting
2708 Grade 2	IS	India	Casting
2708 Grade 3	IS	India	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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